

Work Order ID 58697

Monday, May 17, 2010 10:09:22 AM



Page 1

Item ID: D4034-043

Accept



Setup Start



Revision ID:

Item Name: Fwd Upper Rib Assembly

Stop



Start Date: 5/17/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 5/21/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: *MF*

Date: 10-5-17

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D4034	A

100 Weld per dwg A/R S.S. rod Batch: *11116-19* 0.00

Large Fab

Large Fab

Memo 0.00

1- Assemble ribs to hoop and weld as per dwg DT9564

2- Weld bushing in rib as per dwg

10.05.18
3 of

110



QC9- Inspect visual per QSI004- Fusion Welds 0.00

QC

Quality Control

(3) 10.05.18

120



QC5- Inspect part completeness to step on W/O 0.00

QC

Quality Control

0.00

S. wls/16
(63)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Run Start



QC:

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Date:

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**Sequence ID/
Work Center ID**
**Operation
Description**
**Set Up/
Run Hours**
**Draw
Number**
**Draw
Rev.**
**Plan
Code**
**Accept
Qty**
**Reject
Qty**
**Reject
Number**
**Insp.
Stamp**

130



Packaging

Packaging

Identify as per dwg & Stock Location: WA

0.00

SAP
10-05-17
(3)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/18 JJ
MF 10-5-18

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Picklist Print

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Page 1

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Parent Item: D4034-043



Parent Item Name: Fwd Upper Rib Assembly

Start Date: 5/17/2010

Required Date: 5/21/2010

Comments: IPP RevA: new issue DD 09.11.23 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D4034-1 		Manufactured	No			100	Each	6.0000	1		<i>h 10.05.18</i>	
Rib					WA <u>B58405</u>							
D4034-5 		Manufactured	No			100	Each	3.0000	1		<i>h 10.05.18</i>	
Rib					WA <u>58407</u>							
D2327-3 		Manufactured	No			100	Each	4.0000	1		<i>h 10.05.17</i>	
Spacer Bushing					WA <u>57790</u>							
D4021-7 		Manufactured	No			100	Each	2.0000	1		<i>h 10.05.17</i>	
Hoop					WA <u>B58484</u>							
					58039			2			<u>3</u>	
					58153			1				
								1				

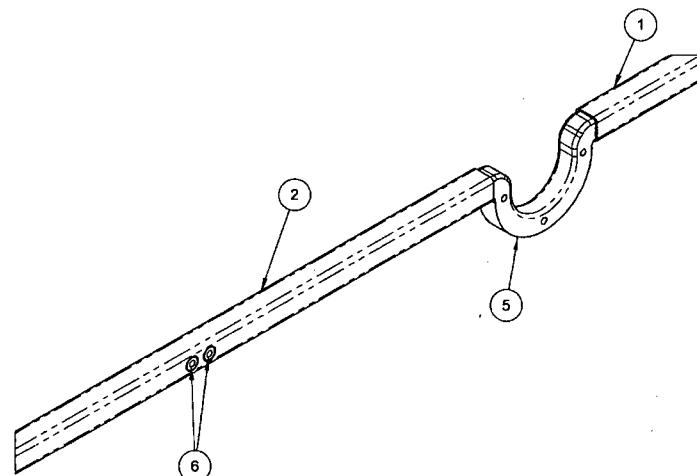
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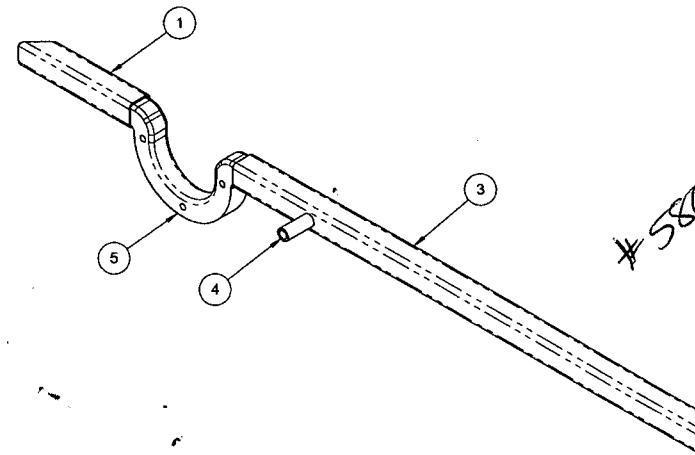
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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4034-041	AFT UPPER RIB ASSY
		X	D4034-043	FWD UPPER RIB ASSY
1	1	1	D4034-1	RIB
2	1		D4034-3	RIB
3		1	D4034-5	RIB
4		1	D2327-3	SPACER BUSHING
5	1	1	D4021-7	HOOP
6	2		D4021-9	BUSHING



D4034-041 AFT UPPER RIB ASSY



D4034-043 FWD UPPER RIB ASSY

RELEASED

2010-03-12

M

A	NEW ISSUE	AJS	10.03.04
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>PP</i>		
MFG. APPR.	<i>E</i>		
APPROVED	<i>MM</i>	DRAWING NO. D4034	
DE APPR.	<i>MM</i>	REV. A SHEET 1 OF 4	
DATE 10.03.04		TITLE SCALE NTS UPPER RIB ASSY, BASKET BASE	

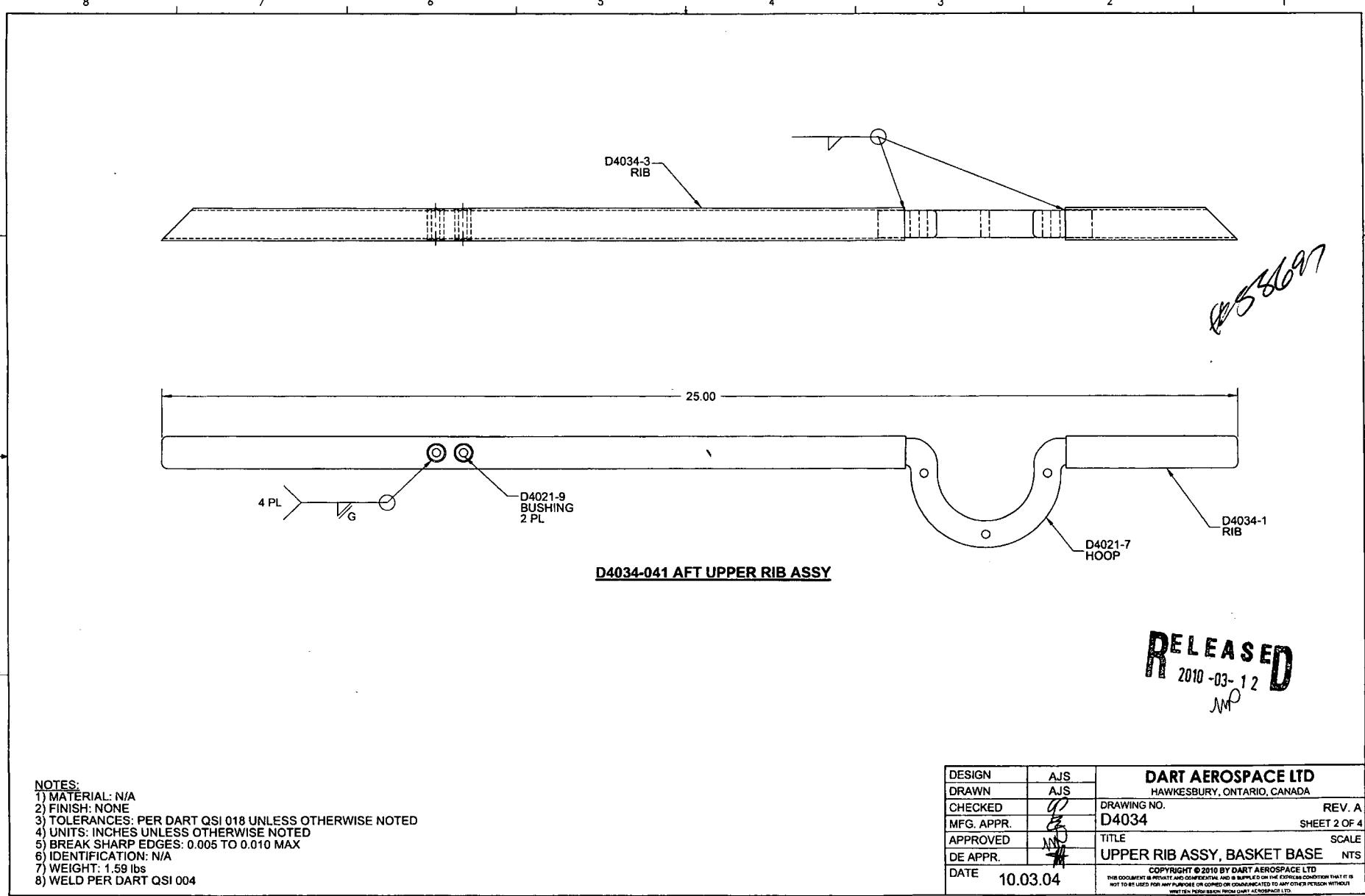
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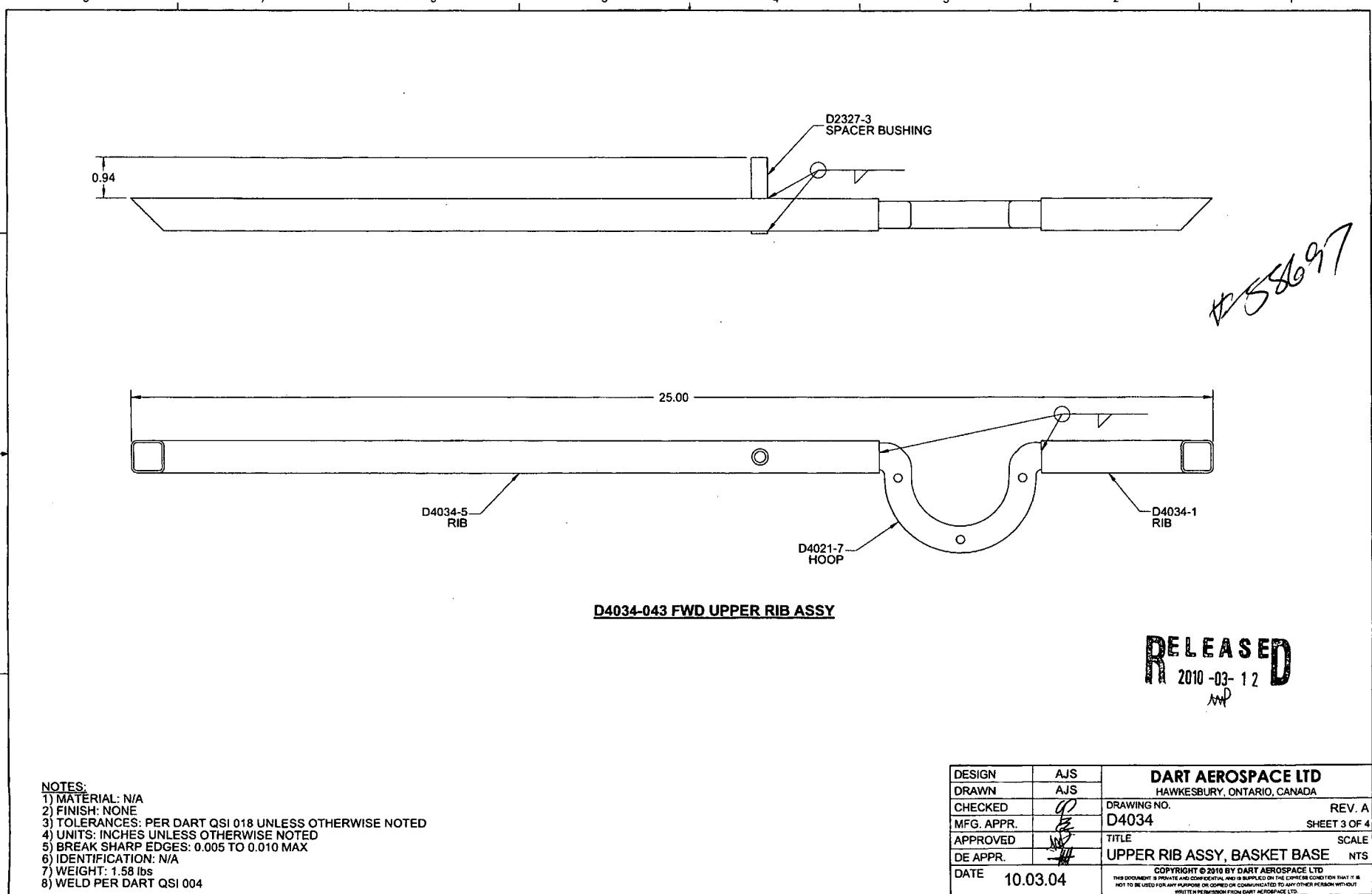


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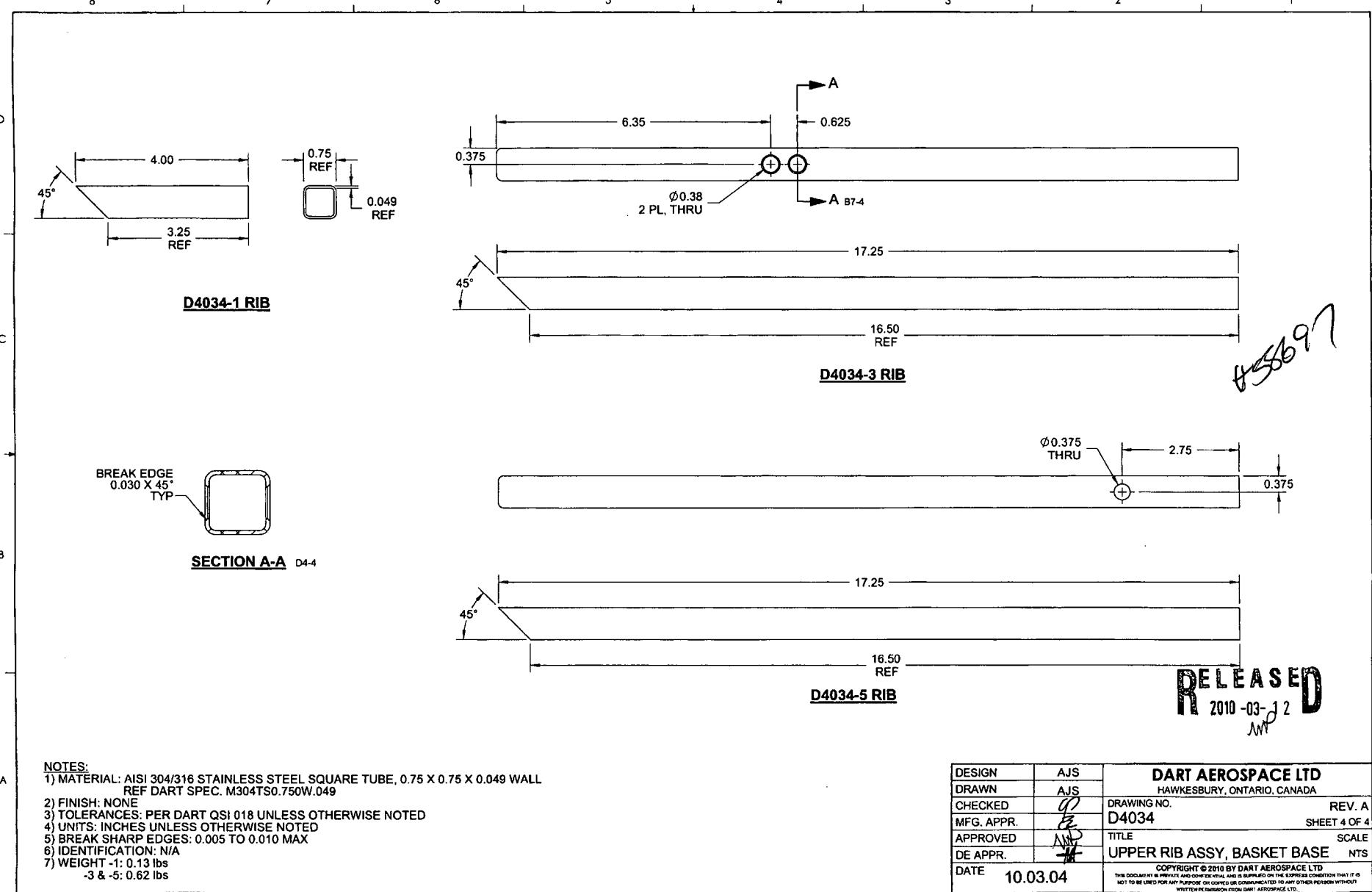


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